Compressed Air Dryers



Drytec Refrigerant Dryers

Drytec knows the importance of high quality compressed air and guarantees to provide you the highest available quality air in the market.

Using clean and dry air is very important for all kinds of applications. The moisture and contaminants which will come from the standard compressor outlet will cause important system failures and decrease the productivity. Bad quality air will not just affect the production processes, it will also affect the quality of the final products.

Advantages

- Low pressure drop saves compressor power
- Quick start and reaction time gives you additional time to work
- Each dryer is specially designed with the right components to consume lowest energy.
- The highly energy efficient R134a refrigerant is standard for the whole range.
- State of the art heat exchanger is one of the highest cost saving in the market.
- Best class refrigerant compressors consume less energy.
- Pressure switches control the condenser's fan motor for saving energy and letting the system always operate at desired conditions.



Drytec only uses R134a refrigerant gas in the dryers which is environmentally friendly. This refrigerant is suitable for low temperature as well as for high temperature applications. Excellent thermodynamic properties are the main advantage. It operates at lower pressure than many other refrigerants which increases the compressor life.

With R134a the Drytec dryers give the flexibility to works in high ambient temperatures. On top of that Drytec engineers add extra power to the heat exchangers with our excellent and extraordinary no loss insulation system. Drytec dryers supply constant dew point at all flow ranges. The perfect insulation idea continues also on the refrigerant circuit side. Thanks to the perfect insulation and the oversized condensers (even for ultra-high ambient temperatures) Drytec refrigerant air dryers offer the highest technology with its custom solutions.



SDE Series



Dew point indicator is standard

Dew point indicator is standard on control panel.

Separate electrical wiring

There are very few electrical wires inside the refrigerant side of the dryer. Electrical box is accessible from the outside of the dryer. There is no need to open dryer panels to reach the electrical parts.



Compact design

Drytec dryers are highly reliable, efficient, space saving and offer a low cost of ownership. Drytec refrigerant dryers have a small footprint. Having two integrated filters into the dryer frame offers a huge advantage to the installation company and end users because they

do not have to install any filters before or after the dryer. That saves labor time and piping cost at the facilities where Drytec dryers are used. The compact design offers also flexibility and economy during their transportation.



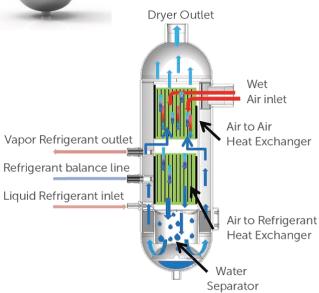




Aluminum Heat Exchanger

- Very low pressure drop
- Thick aluminum plates
- High heat transfer surface area
- Thick external cylindrical wall
- Optimized water separator for best performance





Scroll compressors

Scroll compressors are energy efficient and strong against liquid chocks. For energy saving scroll compressors are used for SDE dryers above 1300 Nm³/h.



Aesy access

Easy access in to the cooling components in seconds by the help of screw free panels and plastic handless. Easy and time saving for service technicians.



SDE Series







Zero clearance compressed air filters with high performance elements

Compressed air filter kit is standard on the Drytec dryers. The filter with X element (coalescing filter) is for the removal of up to 1 micron particles and the filter with Y element will remove down to 0.01 ppm

residual oil. Zero clearance design helps service technicians to replace the elements in a couple of minutes. The service friendly design makes Drytec dryers very unique in the industry. Filter kits with 2 elements and 2 viton o-rings allows the customer to run his dryer at its best performance untill next planned maintenance.

Replacing drains together with the elements on the filters is very critical because they may get clogged with dirt and oil. By using one single solenoid drain valve with large orifice, this risk is eliminated.





Grooved couplings and fittings

On the compressed air side, grooved couplings and fittings are commonly used in the industry. These couplings increase flexibility on connections, helps service people to dismantle and assemble pipes easily and quickly



Pressure drop alarm & maintenance alarm

Pressure drop is a big concern on compressed air systems because it means wasting energy. In many applications high pressure drops will cause machine or process failures due to low pressure. Dirt particles and oil in the compressed air systems may bloc the filters quickly. It is important to help service engineers and end user to find the cause of their problem. The controller manages the ideal filter element change period. It generates an alarm when the pressure drop gets to high. Filter element change and maintenanceare have to be performed by a service engineer.

Drains

Liquid water droplets coming from the line to the inlet of the dryer are separated by the inlet filter and directly drained. The filter auto drains have integrated manual valves that allows the system to be depressurised for service.



Digital controller with embedded features,

- Digital dew point monitoring
- Energy-saving mode display
- Periodic maintenance interval display
- Status report
- Hours run meter
- Fahrenheit and Centigrade selection

Technical Specifications

| | | | | | Pressure | | Dimensions | | | |
|-----------|--------------------|----------|--------------------|--------------|----------------|-----------------|----------------|---------------|----------------|----------------|
| Model | Capacity (m³/h) | Voltage | Connection Size | Filter Type | drop (mbar) | Control Type | Length (mm) | Width (mm) | Height (mm) | Weight (kg) |
| SDE-25 | 23 | 230-1-50 | 1/2" | GKO45 + Y | 115 | Digipro | 423 | 393 | 567 | 32 |
| SDE-40 | 38 | 230-1-50 | 1/2" | GKO45 + Y | 170 | Digipro | 423 | 393 | 567 | 32 |
| SDE-55 | 53 | 230-1-50 | 1/2" | GKO45X + Y | 280 | Digipro | 423 | 393 | 567 | 32 |
| SDE-70 | 70 | 230-1-50 | 1/2" | GKO070X + Y | 250 | Digipro | 423 | 393 | 567 | 35 |
| SDE-100 | 100 | 230-1-50 | 3/4" | GKO150X + Y | 100 | Digipro | 473 | 453 | 832 | 51 |
| SDE-160 | 155 | 230-1-50 | 3/4" | GKO150X + Y | 220 | Digipro | 473 | 453 | 832 | 53 |
| SDE-190 | 190 | 230-1-50 | 3/4" | GKO150X + Y | 320 | Digipro | 473 | 453 | 832 | 55 |
| SDE-210 | 210 | 230-1-50 | 1 1/2" | GKO500X + Y | 220 | Digipro | 553 | 503 | 874 | 78 |
| SDE-310 | 305 | 230-1-50 | 1 1/2" | GKO500X + Y | 320 | Digipro | 553 | 503 | 874 | 83 |
| SDE-380 | 375 | 230-1-50 | 1 1/2" | GKO500X + Y | 200 | Digipro | 553 | 503 | 874 | 86 |
| SDE-500 | 495 | 230-1-50 | 2" | GKO851X + Y | 310 | Digipro | 678 | 648 | 1157 | 160 |
| SDE-600 | 588 | 230-1-50 | 2" | GKO1210X + Y | 210 | Digipro | 678 | 648 | 1157 | 165 |
| SDE-830 | 825 | 230-1-50 | 2" | GKO1210X + Y | 120 | Digipro | 948 | 728 | 1370 | 220 |
| SDE-1100 | 1100 | 230-1-50 | 2" | GKO1210X + Y | 160 | Digipro | 948 | 728 | 1370 | 230 |
| SDE-1300 | 1310 | 400-3-50 | 3" | GKO1820X + Y | 310 | Digipro | 948 | 798 | 1460 | 270 |
| SDE-1650 | 1628 | 400-3-50 | 3" | GKO1820X + Y | 320 | Digipro | 948 | 798 | 1460 | 285 |
| SDE-2200 | 2200 | 400-3-50 | 3" | GKO2700X + Y | 150 | Digipro | 1163 | 778 | 1725 | 392 |
| SDE-2600 | 2620 | 400-3-50 | 3" | GKO2700X + Y | 310 | Digipro | 1163 | 778 | 1725 | 410 |
| SDE-3150 | 3144 | 400-3-50 | DN100 | EXTERNAL | 240 | Digipro | 1397 | 847 | 1770 | 492 |
| SDE-3700 | 3996 | 400-3-50 | DN100 | EXTERNAL | 340 | Digipro | 1397 | 847 | 1770 | 520 |
| SDE-4800 | 4800 | 400-3-50 | DN100 | EXTERNAL | 280 | ESD-3 | 1467 | 1077 | 1930 | 696 |
| SDE-5500 | 5522 | 400-3-50 | DN100 | EXTERNAL | 310 | ESD-3 | 1467 | 1077 | 1930 | 718 |
| SDE-6600 | 6584 | 400-3-50 | DN150 | EXTERNAL | 280 | ESD-3 | 2188 | 1062 | 1925 | 900 |
| SDE-7450 | 7434 | 400-3-50 | DN150 | EXTERNAL | 310 | ESD-3 | 2188 | 1062 | 1925 | 925 |
| SDE-8500 | 8496 | 400-3-50 | DN150 | EXTERNAL | 310 | ESD-3 | 2697 | 897 | 1975 | 975 |
| SDE-9900 | 9912 | 400-3-50 | DN200 | EXTERNAL | 310 | ESD-3 | 2697 | 897 | 1975 | 1100 |
| SDE-11800 | 11800 | 400-3-50 | DN200 | EXTERNAL | 310 | ESD-3 | 2550 | 1550 | 2100 | 1600 |

 $Capacity is given at atmospheric pressure at 20^{\circ}C (ISO~1217) in accordance with ISO8573.1 (7~bar-35^{\circ}C~Inlet-25^{\circ}C~Ambient-60\%~Relative~Humidity~).$

Drytec dryers are ISO8573.1 Class 1.4.1 depending on the inlet conditions.

| CORRECTION FACTORS FOR SDE DRYERS | | | | | | | | |
|-----------------------------------|------|------|------|------|------|------|------|------|
| Inlet temperature (°C) | 30 | 35 | 40 | 45 | 50 | 60 | | |
| F1 | 1,29 | 1 | 0,92 | 0,78 | 0,65 | 0,45 | | |
| Ambient temparture (°C) | 20 | 25 | 30 | 35 | 40 | 50 | | |
| F2 | 1,05 | 1 | 0,98 | 0,93 | 0,84 | 0,7 | | |
| Pressure (bar) | 4 | 6 | 7 | 8 | 10 | 12 | 14 | 16 |
| F3 | 0,8 | 0,94 | 1 | 1,04 | 1,11 | 1,16 | 1,22 | 1,25 |

Example for choosing the correct dryer: If an air compressor delivers 200 m³/h at 6 bars, the dryer inlet temperature is 40°C and the ambient temperature is 30°C, than choose your dryer as follows:

200/0.94/0.92/0.98=236 m³/h. The correct dryer is SDE-310.





| FOR ALL MODELS | | | | | |
|-----------------------------|-----------|--|--|--|--|
| Maximum pressure | 16 bar(g) | | | | |
| Maximum ambient temperature | 50°C | | | | |
| Minimum ambient temperature | 5°C | | | | |
| Maximum inlet temperature | 60°C | | | | |
| Refrigerant | R134a | | | | |

Drytec reserves its rights to change the specifications without any prior notice.